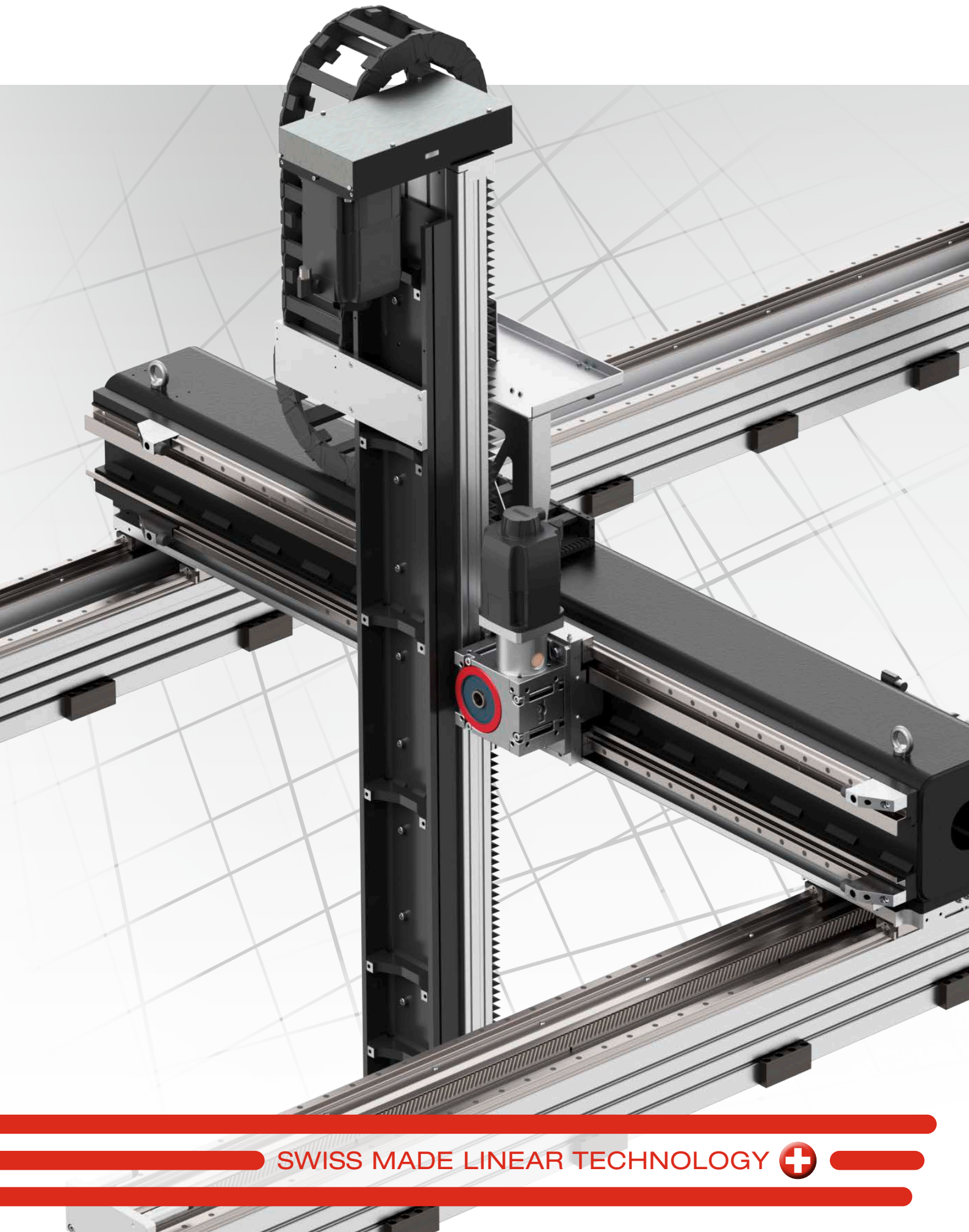


*LINE TECH* 



SWISS MADE LINEAR TECHNOLOGY 



# LINE TECH – SWISS MADE LINEAR TECHNOLOGY

Linear technology from engineering to system solution – 100% Swiss made

Providing movement – linear, high-precision, dynamic, flexible and unfailing – since 1993.

We are THE Swiss linear technology provider, firmly established in our home market and internationally linked with proven distribution partners. 2,000 satisfied customers and over 30,000 successfully completed projects are testimony to our expertise and reliability, from initial consultation to system commissioning and beyond.

*"Innovative spirit and the drive to continuously develop are cornerstones of the LINE TECH corporate culture, encouraging our staff to cross new boundaries. Only as a high-performance and entrepreneurial-minded team that embraces the individual skills of each member can we be successful – for and with our customers and partners."*

## LINE TECH Linear Units

The basis of the LINE TECH product range is a comprehensive assortment of linear and positioning systems developed by our own engineers. LINE TECH linear units – modular, ready-to-install linear axes – are 100% Swiss-made in our factory. They satisfy the highest standards of performance, precision and cost-effectiveness.

LINE TECH linear units are purpose-designed to meet a wide range of performance requirements. The product range includes

- ≡ Linear Modules
- ≡ Dynamic Modules
- ≡ Bridge Modules
- ≡ Compact Units
- ≡ Positioning Units.

For technical specifications see pages 4 to 8.

These product lines can be combined and are available in various sizes and versions to meet any application requirements.

Adaptations to meet specific customer needs can be realized flexibly and at short notice thanks to our JIT production facility – from minor additional processing to complete application-specific solutions.

Our customers always benefit from short delivery times thanks to our large warehouse with correspondingly high availability.

Innovation is in our blood. With constant development and quality awareness in all our processes and at all levels, we are a future-oriented and reliable partner for our customers, suppliers and employees – for the success and benefit of all.

## LINE TECH System Solutions

Linear movement is the backbone of modern industrial production systems. In addition to the in-house development and production of linear axes, LINE TECH specializes in the conception, design and manufacture of multi-axis system solutions. Since 1993, we have been supporting our customers with engineering services and supplying application-specific optimized linear systems for a wide range of functions.

*"Our customers get not just a product but a solution. According to their requirements, we work with passion to develop a custom system – exactly for their needs."*

Of course, we also offer to support our customers with system commissioning, and our After Sales Service team is ready to respond rapidly and reliably in the event of any problems or questions throughout the entire service life of our products.

## Linear Technology Components (Trade Products)

Thanks to our collaboration with renowned manufacturers such as cpc and NSK, to name the most important ones, we are also a full-service provider of linear technology components for our customers – from standard linear ball bearings to high-performance linear motors.

*"Commitment and reliability are our top priority, true to our motto: We keep our promises, respond flexibly to our customers' needs and exceed expectations."*

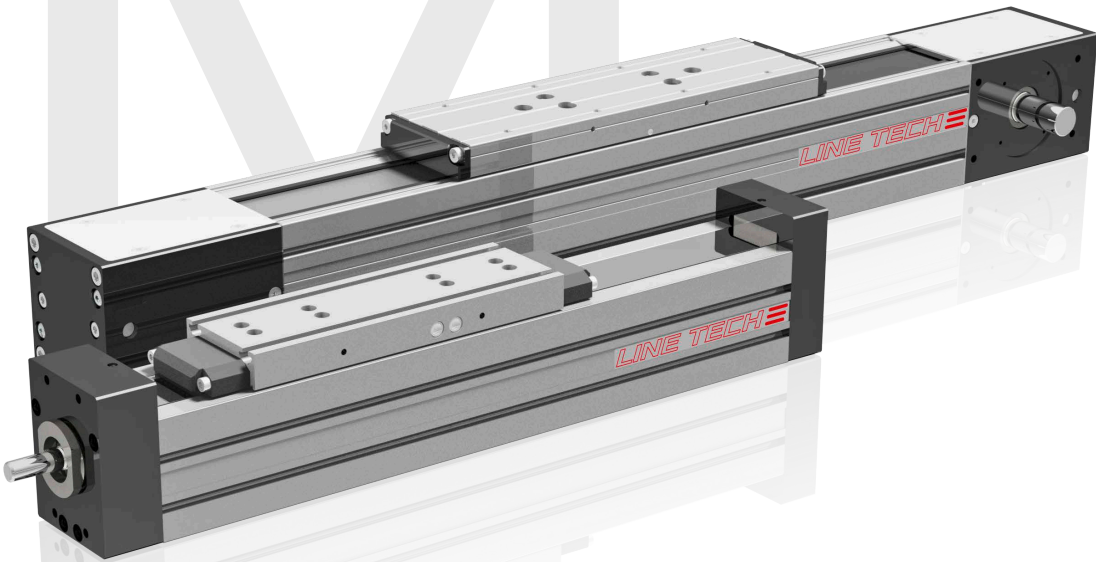
LINE TECH, your reliable linear technology partner – from engineering to system solution.

SN EN ISO 9001:2015  
Certified





# LINE TECH LINEAR MODULES LM...Z... / LM...R...

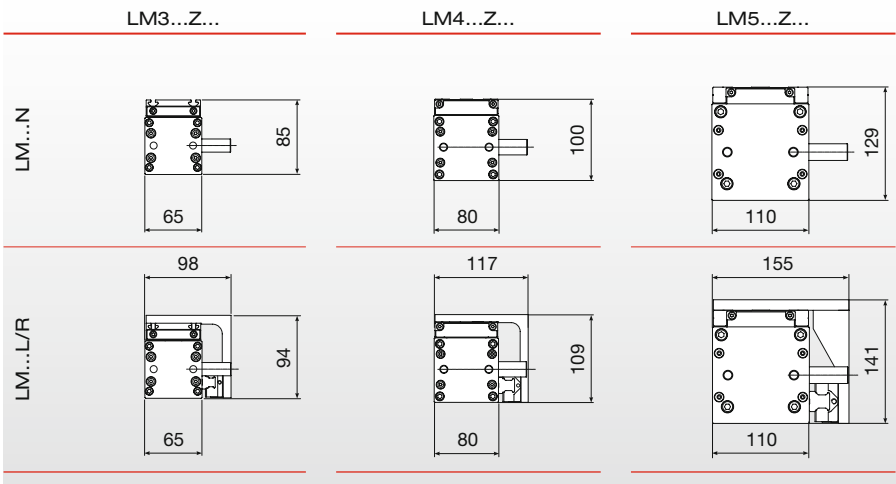


LINE TECH Linear Modules are ideal for applications with greater travel distances, high speeds and medium loads. These ready-to-install, modular linear axes are available with either an integrated (LM...N...) or a second outlying linear rail guide (LM...L/R...), both fitted with 2 runner blocks each. High-performance toothed belts (LM...Z...) or ball screws (LM...R...) are available as drives. Three sizes (LM3, LM4, and LM5) are currently available.

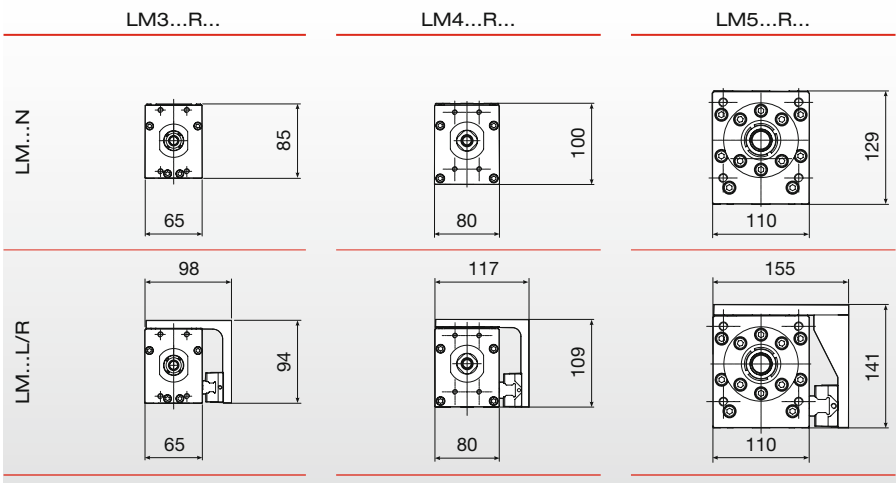
## Design and advantages

- Ready-to-install linear modules
- Compact aluminium profile as base carrier
- Aluminium carriage
- Optimal movement characteristics, high load ratings and high rigidity due to one or optionally two zero-play linear rail guides
- Drive via either
  - Toothed belt (LM...Z...)
  - Ball screw (LM...R...)
- Simple gearbox and motor mounting
- Design can be adapted to the application

Profiles of Linear Modules LM...Z... with toothed belt drive

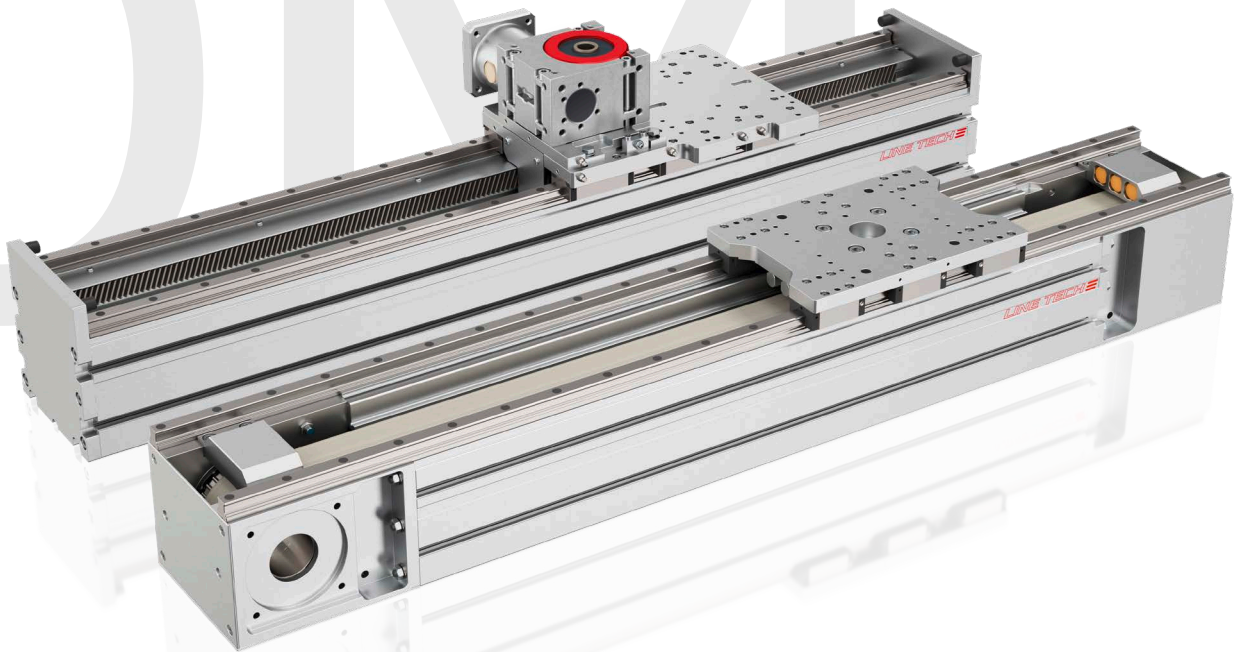


Profiles of Linear Modules LM...R... with ball screw drive



For technical data see pages 10–13

# LINE TECH DYNAMIC MODULES DM...ZR... / DM...ZS...

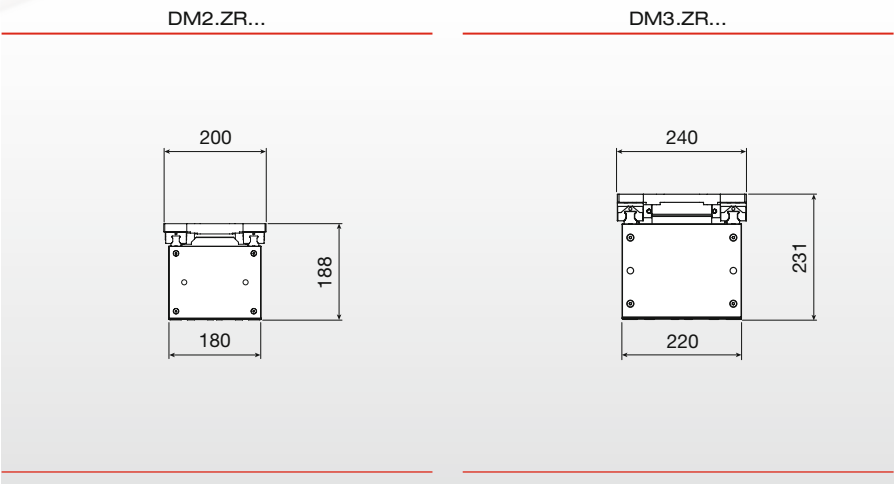


LINE TECH Dynamic Modules are designed for applications with high loads and very short cycle times. Thanks to the special design of the extruded aluminium profiles, the base carriers have very high torsional rigidity and are suitable as long-stroke, self-supporting axes. With two integrated linear rail guides with a total of 4 to 6 runner blocks as well as powerful drives via high-performance rack and pinions (DM...ZS...) or toothed belts (DM...ZR...), LINE TECH dynamic modules meet the highest demands in terms of load capacity, dynamics and service life. Two sizes (DM2 and DM3) are currently available.

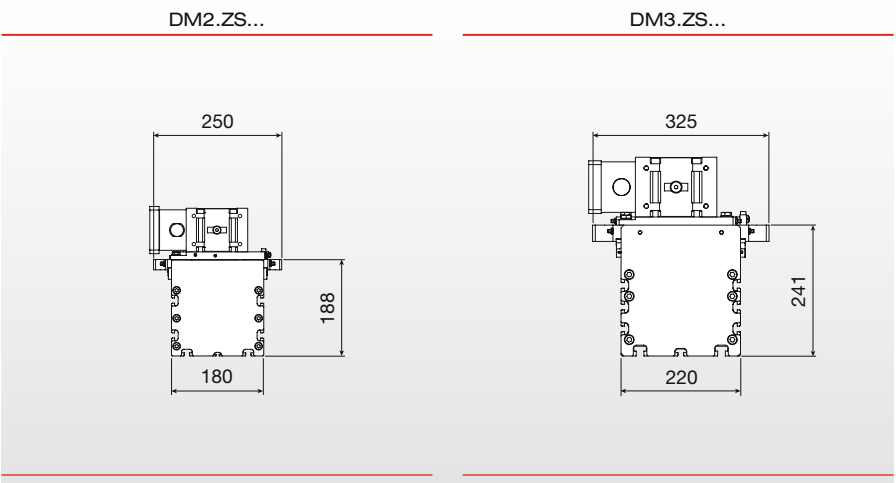
## Design and advantages

- Ready-to-install dynamic modules
- Torsion-resistant aluminium profile as base carrier
- Aluminium carriage
- Optimal movement characteristics, high load ratings and high rigidity due to two integrated, zero-play linear rail guides with a total of either 4 or 6 runner blocks
- Drive via either
  - Toothed belt (DM...ZR...)
  - Rack and pinion (DM...ZS...)
- Simple gearbox and motor mounting
- Design can be adapted to the application

Profiles of Dynamic Modules DM...ZR... with toothed belt drive



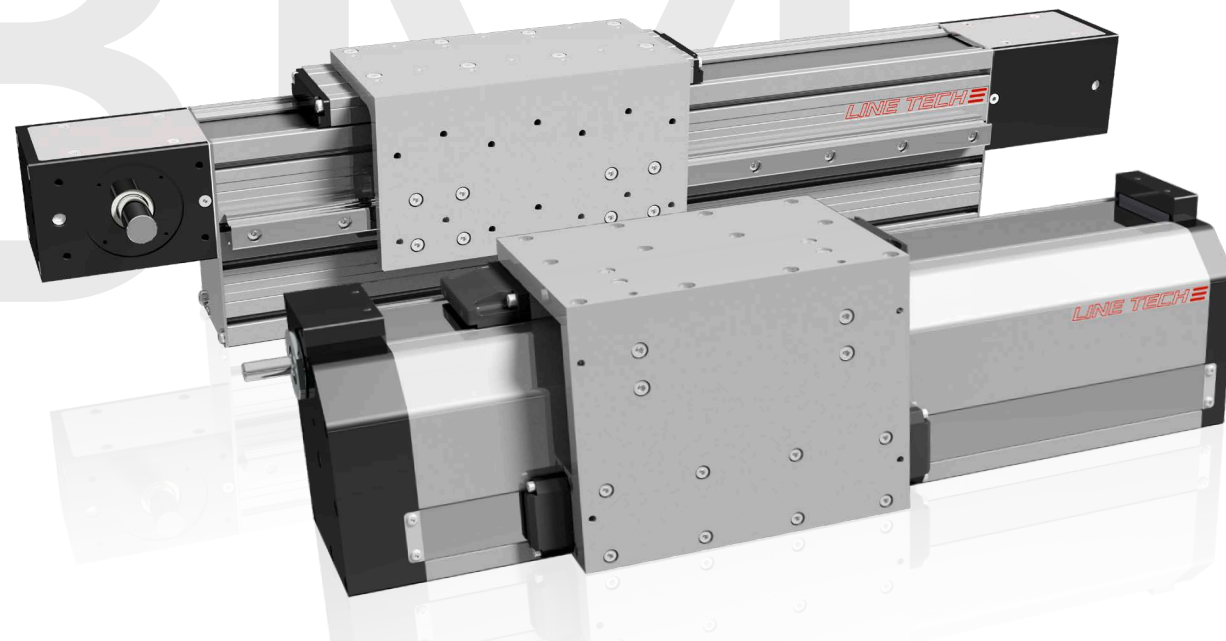
Profiles of Dynamic Modules DM...ZS... with rack and pinion drive



For technical data see pages 10–13



## LINE TECH BRIDGE MODULES BM...Z... / BM...R...



### LINE TECH Bridge Modules

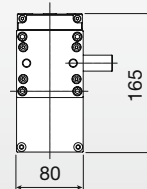
are especially suitable as self-supporting long-stroke portal axes or axes with higher intrinsic inertia. These ready-to-install, modular linear axes are available in one size (BM4) and provided with an integrated linear rail guide and type-specifically with a second lateral linear rail guide. High-performance toothed belts or ball screws are available as drives.

### Design and advantages

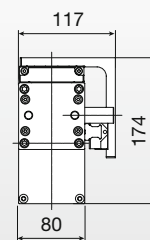
- ≡ Ready-to-install bridge modules
- ≡ Ultra-strong aluminium profile as base carrier
- ≡ Aluminium carriage
- ≡ Optimal movement characteristics combined with high load ratings and high rigidity due to either one or two linear rail guides
- ≡ Drive via either
  - Toothed belt (BM...Z...)
  - Ball screw (BM...R...)
- ≡ Simple gearbox and motor mounting
- ≡ Suitable for multi-axis systems
- ≡ Design can be adapted to the application

### Profiles of Bridge Modules BM...Z... with toothed belt drive

BM4...Z...N...

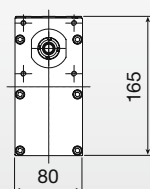


BM4...Z...L/R...

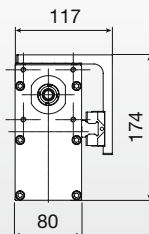


### Profiles of Bridge Modules BM...R... with ball screw drive

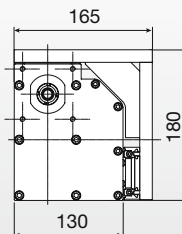
BM4...R...N...



BM4...R...L/R...



BM4...R...V/W...



For technical data see pages 10–13

## LINE TECH COMPACT UNITS KE...Z... / KE...R...



### LINE TECH Compact Units

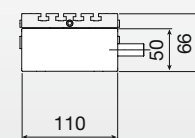
are suitable for applications with medium-to-high load and precision requirements. These linear systems have a modular design and are each equipped with two linear rail guides and a total of either 2 or 4 runner blocks. High-performance toothed belts or ball screws of various types are used as drives. The version with toothed belt drive is currently available in one size (KE2...Z...), the version with ball screw in three sizes (KE1...R..., KE2...R... and KE3...R...).

### Design and advantages

- ≡ Ready-to-install compact units
- ≡ Extremely compact design
- ≡ Aluminium profile as base carrier
- ≡ Aluminium carriage
- ≡ Optimal movement characteristics combined with high load ratings and high rigidity due to either 2 (KE...2...) or 4 (KE...4...) integrated runner blocks
- ≡ With/without connecting plate (KE...V...)
- ≡ Drive via either
  - Toothed belt (KE...Z...)
  - Ball screw (KE...R...)
- ≡ Simple gearbox and motor mounting
- ≡ Suitable for cross-table mounting and multi-axis systems
- ≡ Design can be adapted to the application

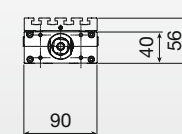
### Profile of Compact Unit KE...Z... with toothed belt drive

KE2...Z...

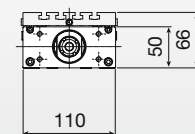


### Profiles of Compact Units KE...R... with ball screw drive

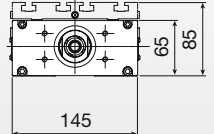
KE1...R...



KE2...R...



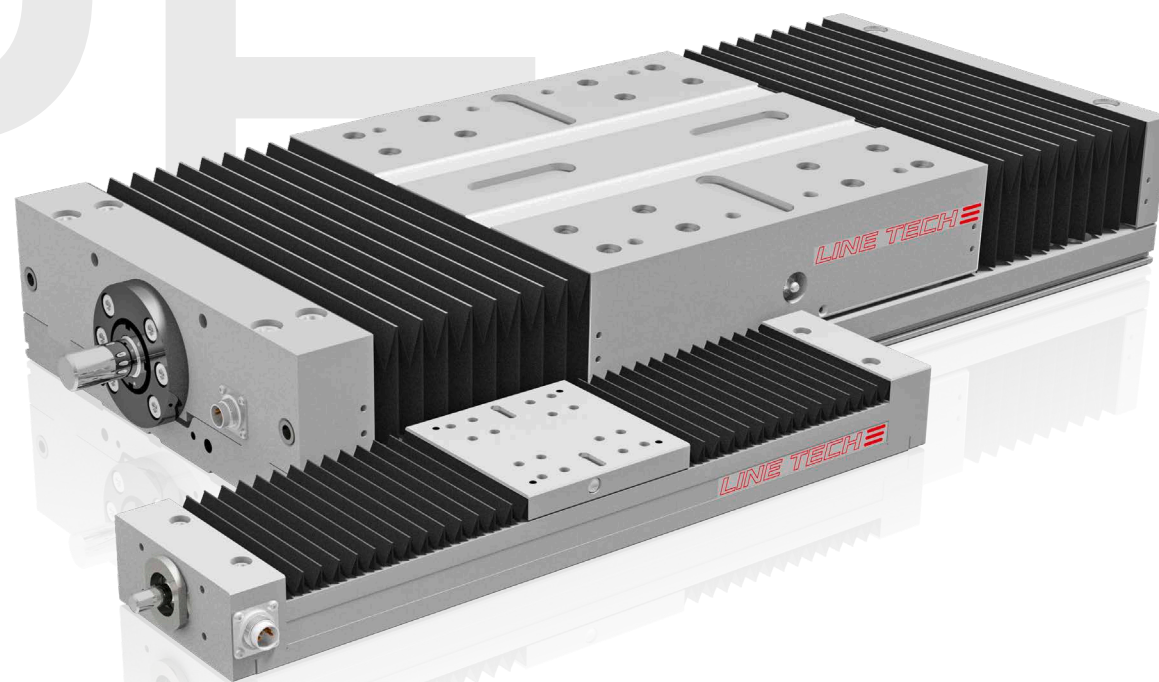
KE3...R...



For technical data see pages 10–13



## LINE TECH POSITIONING UNITS PE...R...

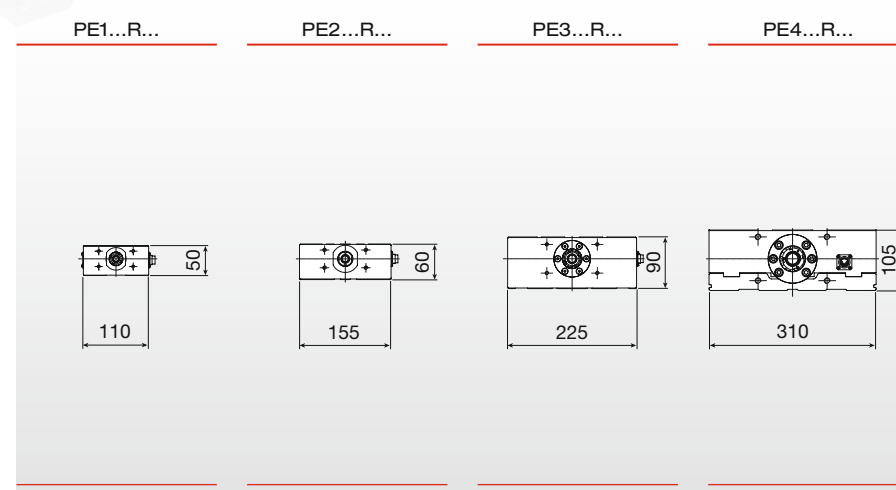


**LINE TECH Positioning Units** are developed for the highest performance and precision requirements. These linear systems, available in four sizes (PE1, PE2, PE3 and PE4), have a modular design and are each equipped with two linear rail guides with a total of 4 runner blocks. Ball screws of various types are used as drives. LINE TECH positioning units are thus particularly suitable for applications with the highest demands on precision, rigidity and load rating.

### Design and advantages

- ≡ Ready-to-install positioning units
- ≡ Compact design
- ≡ Solid aluminium profile as base carrier
- ≡ Solid aluminium carriage
- ≡ High-precision movement combined with highest load ratings and extreme rigidity
- ≡ Ball screw drive
- ≡ Bellows cover
- ≡ Simple gearbox and motor mounting
- ≡ Suitable for cross-table mounting and multi-axis systems
- ≡ Design can be adapted to the application

Profiles of Positioning Units PE...R... with ball screw drive

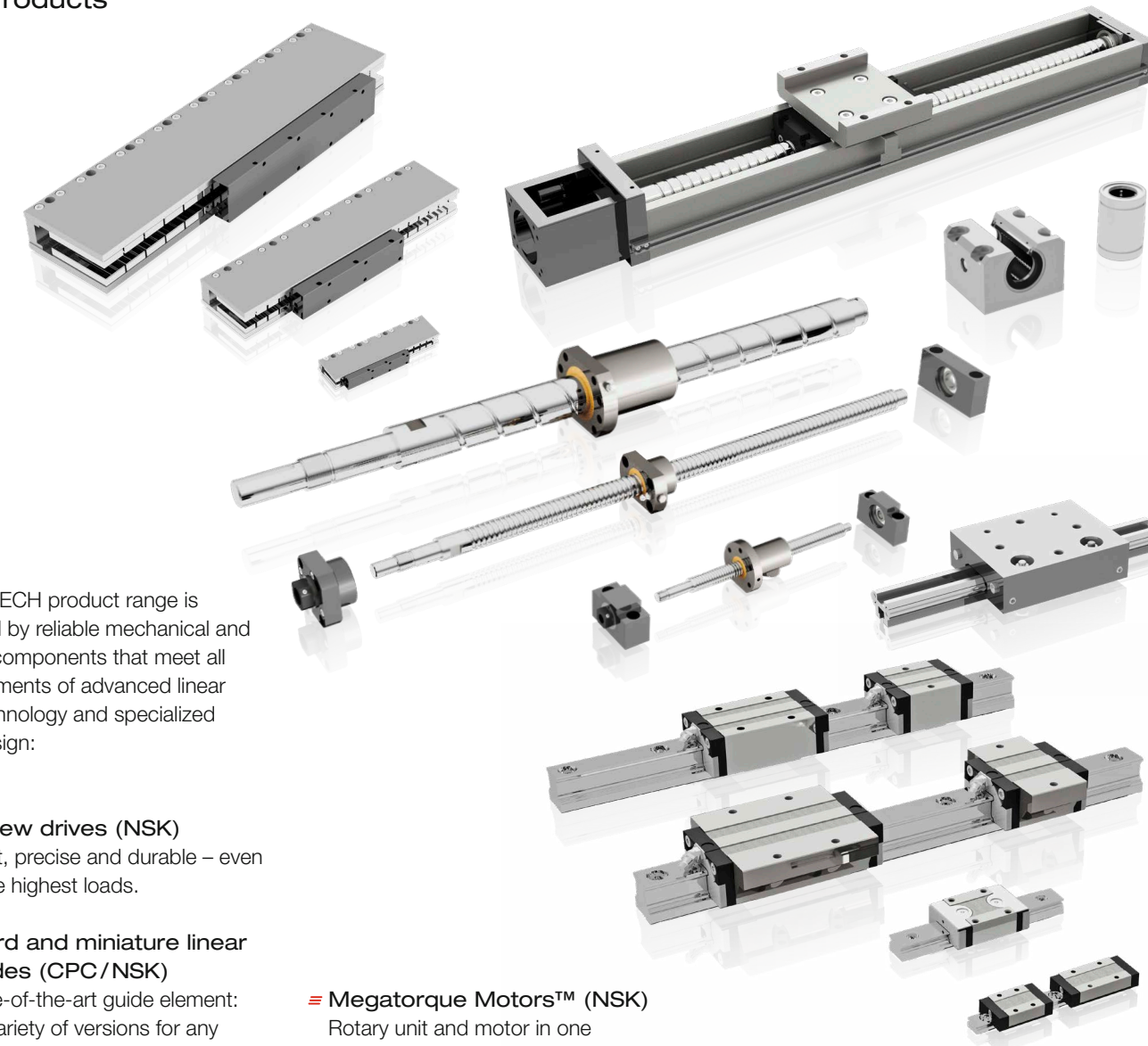


For technical data see pages 10–13

## LINEAR TECHNOLOGY COMPONENTS



### Trade Products



The LINE TECH product range is augmented by reliable mechanical and electronic components that meet all the requirements of advanced linear motion technology and specialized system design:

#### ≡ Ball screw drives (NSK)

Compact, precise and durable – even under the highest loads.

#### ≡ Standard and miniature linear rail guides (CPC/NSK)

The state-of-the-art guide element: A wide variety of versions for any application and the highest loads – robust and precise with long service life.

Cutting and machining service for rail guides.

#### ≡ Roller guides (CPC/NSK)

For the highest requirements for load ratings and rigidity. Durable, quiet and dirt-resistant. Cutting and machining service for rail guides.

#### ≡ Linear motors (CPC)

The powerful drive for highest speeds – quiet, precise, compact and efficient. Ideal for cleanroom applications.

#### ≡ Megatorque Motors™ (NSK)

Rotary unit and motor in one – highest resolution and dynamics with compact dimensions.

#### ≡ Monocarrier (NSK)

Compact standard linear axes for building simple linear systems.

#### ≡ Bearing units for screw drives (NSK)

Upright and flanged bearing units for simple and precise mounting of ball screw drives.

#### ≡ Ball bushings, shafts, and accessories

The proven standard and special guide elements – precise and highly efficient.

Thanks to our large warehouse with correspondingly high availability, our customers always benefit from quick delivery times.

**CPC contracting partner for Switzerland**

LINE TECH is the exclusive distributor of the entire CPC product range in Switzerland.

**cpc** CHIEFTEK PRECISION CO., LTD.





		TOOTHED BELT DRIVE										BALL SCREW DRIVE																		RACK AND PINION DRIVE					
		LINEAR MODULES LM...Z...						DYNAMIC MODULES DM...ZR...		BRIDGE MODULES BM...Z...		COMPACT UNIT KE...Z...		LINEAR MODULES LM...R...						BRIDGE MODULES BM...R...			COMPACT UNITS KE...R...						POSITIONING UNITS PE...R...				DYNAMIC MODULES DM...ZS...		
Type / Size		LM3..N	LM3..L/R	LM4..N	LM4..L/R	LM5..N	LM5..L/R	DM2	DM3	BM4..N	BM4..L/R	KE2.2	KE2.4	LM3..N	LM3..L/R	LM4..N	LM4..L/R	LM5..N	LM5..L/R	BM4..N	BM4..L/R	BM4..V/W	KE1.2	KE1.4	KE2.2	KE2.4	KE3.2	KE3.4	PE1	PE2	PE3	PE4	DM2	DM3	
Profile																																			
Dimensions / Characteristics	Profile cross-section	[mm]	65 x 85	98 x 94	80 x 100	117 x 109	110 x 129	155 x 141	180 x 188	220 x 231	80 x 165	117 x 174	110 x 50		65 x 85	98 x 94	80 x 100	117 x 109	110 x 129	155 x 141	80 x 165	117 x 174	165 x 180	90 x 40		110 x 50		145 x 65		110 x 50	155 x 60	225 x 90	310 x 105	180 x 188	220 x 241
	Max. travel / stroke <sup>3)</sup>	[mm]	7 650		7 580		7 530		6360	6250	6 180		5700	2000		3000		3000		3000		3000		1 315	1 250	1 375	1 290	1 850	1 750	1 500	2 000	3 000	3 000	5 550	5 450
	Stroke per revolution	[mm]	155		205		296		320	392	205		120	5 / 10 / 16		5 / 20		5 / 10 / 32		20		5 / 10		5 / 10 / 16		5 / 10 / 20		5 / 10 / 16	5 / 20	5 / 10 / 25	5 / 10 / 32	133.332	160.001		
	Protective covering	[-]	with/without steel strip						without cover		with/without steel strip		without steel strip		with/without steel strip						with/without steel strip		with/without synthetic ribbons						with/without expansion bellows				without cover		
	Repeating accuracy	[mm]	< 0.20 <sup>4)</sup>						± 0.05 <sup>4)</sup>		< 0.20 <sup>4)</sup>		< 0.20 <sup>4)</sup>		< 0.03						< 0.03						< 0.01						± 0.02 <sup>4)</sup>		
Temperature range	[°C]	+5...+80						+5...+80		+5...+80		+5...+80		+5...+80						+5...+80						+5...+80						+5...+80			
Static	Load rating $C_{y_{01,2}}$	[kN]	35.0	70.0	59.9	119.9	85.0	170.0	162.0	311.5	59.9	119.9	35	70	35.0	70.0	59.9	119.9	85.0	170.0	59.9	119.9	119.9	11.2	22.5	35.0	70.0	59.9	119.9	13.8	42.5	59.2	230.5	192.6	311.5
	Load rating $C_{z_{01}}$	[kN]	35.0	70.0	59.9	119.9	85.0	170.0	162.0	311.5	59.9	119.9	35	70	35.0	70.0	59.9	119.9	85.0	170.0	59.9	119.9	119.9	11.2	22.5	35.0	70.0	59.9	119.9	13.8	50.7	70.5	274.5	192.6	311.5
	Load rating $C_{z_{02}}$	[kN]	35.0	70.0	59.9	119.9	85.0	170.0	162.0	311.5	59.9	119.9	35	70	35.0	70.0	59.9	119.9	85.0	170.0	59.9	119.9	119.9	11.2	22.5	35.0	70.0	59.9	119.9	13.8	67.6	94.0	366	192.6	311.5
	Axial load rating $F_{x_0}$	[N]	1 560		2 200		5 280		4 500	7 200	2 200		2 100		4 551		5 705		11 538		5 705		3 333		4 551		5 705		4 551	5 705	7 308	11 538	depends on speed and load		
	Torque $M_{x_0}$	[Nm]	286	1 457	646	3 030	1 080	3 356	12 310	29 600	646	3 030	1 064	2 120	286	1 456	646	3 030	1 080	5 588	646	3 030	4 926	275	550	1 064	2 120	2 427	4 854	422	2 457	4 757	30 195	14 630	29 600
	Torque $M_{y_0}$	[Nm]	1 185	2 610	2 484	4 772	6 115	12 513	12 080	35 950	1 573	3 860	204	1 926	1 353	2 778	1 573	3 860	2 316	8 715	1 107	3 395	3 523	60	330	204	1 400	266	2 100	380	2 230	4 617	26 625	15 110	35 950
	Torque $M_{z_0}$	[Nm]	1 185	2 610	2 484	4 772	6 115	12 513	12 080	35 950	1 573	3 860	204	1 820	1 353	2 778	1 573	3 860	2 316	8 715	1 107	3 395	3 523	60	330	204	1 392	266	2 100	380	1 872	3 877	22 365	15 110	35 950
Dynamic <sup>1)</sup>	Load rating $C_{y_{1,2}}$	[kN]	18.0	36.0	34.2	68.4	49.6	99.2	116.3	208.8	34.2	68.4	18	36	18.0	36.0	34.2	68.4	49.6	99.2	34.2	68.4	68.4	6.5	13.0	18.0	36.0	34.2	68.4	9.2	29.3	41.4	161.9	131.3	208.8
	Load rating $C_{z_{1,2}}$	[kN]	18.0	36.0	34.2	68.4	49.6	99.2	116.3	208.8	34.2	68.4	18	36	18.0	36.0	34.2	68.4	49.6	99.2	34.2	68.4	68.4	6.5	13.0	18.0	36.0	34.2	68.4	9.2	33.4	46.8	184.0	131.3	208.8
	Axial load rating $F_x$	[N]	depends on application						depends on application		depends on application		depends on application		4 327		4 912		8 947		4 912		3 099		4 327		4 912		4 327	4 912	6 140	8 947	depends on speed and load		
	Torque $M_x$	[Nm]	160	808	400	1 868	684	2 136	8 840	19 840	400	1 868	590	1 180	160	808	400	1 868	684	3 552	400	1 868	3 060	158	316	590	1 180	1 507	3 014	281	1 618	3 157	20 240	9 980	19 840
	Torque $M_y$	[Nm]	923	1 998	2 130	4 115	5 170	10 541	8 790	24 470	1 446	2 432	226	1 542	1 030	2 016	1 446	3 432	2 290	7 659	1 069	3 056	3 150	35	210	226	1 180	202	2 044	253	1 469	3 065	17 547	10 620	24 470
Torque $M_z$	[Nm]	923	1 998	2 130	4 115	5 170	10 541	8 790	24 470	1 446	2 432	226	1 542	880	2 016	1 446	3 432	2 290	7 659	1 069	3 056	3 150	35	210	226	1 180	202	2 044	253	1 290	2 691	15 708	10 620	24 470	
Dynamic	Max. speed <sup>2)</sup>	[m/s]	5.0						5.0		5.0		5.0		1.6 <sup>5)</sup>						1.6 <sup>5)</sup>			1.6 <sup>5)</sup>		1.6 <sup>5)</sup>		1.6 <sup>5)</sup>				5.0			
	Max. acceleration <sup>2)</sup>	[m/s²]	50.0						50.0		50.0		50.0		10.0						10.0			10.0		10.0		10.0				50.0			

The indicated values are standard values. For special solutions please contact our technical sales team.

<sup>1)</sup> Regarding durability we recommend loads of max. 20% of the dynamic load ratings

<sup>2)</sup> Higher requirements on request

<sup>3)</sup> Longer strokes possible with butt-jointed profiles

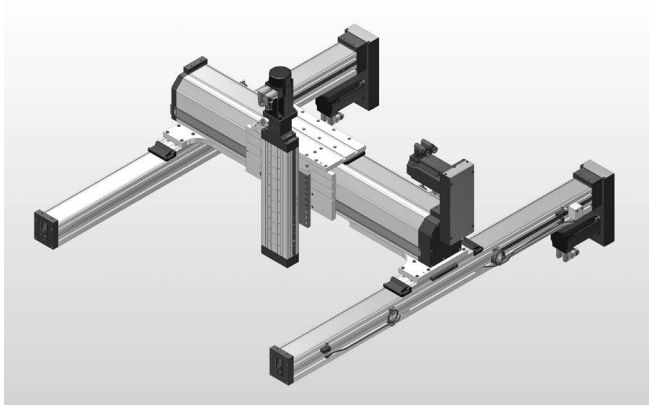
<sup>4)</sup> per 1 000 mm stroke

<sup>5)</sup> Depends on rotational speed characteristics and the critical rotational speed

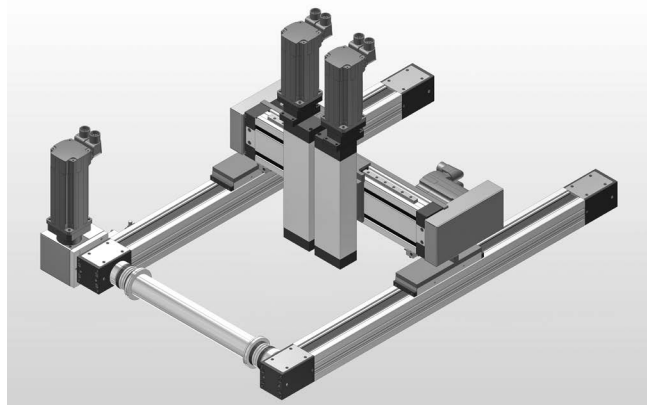


## Further application examples

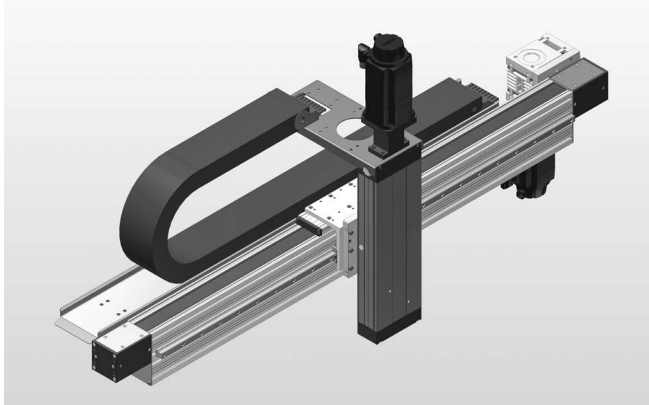
3-axis system for metering application



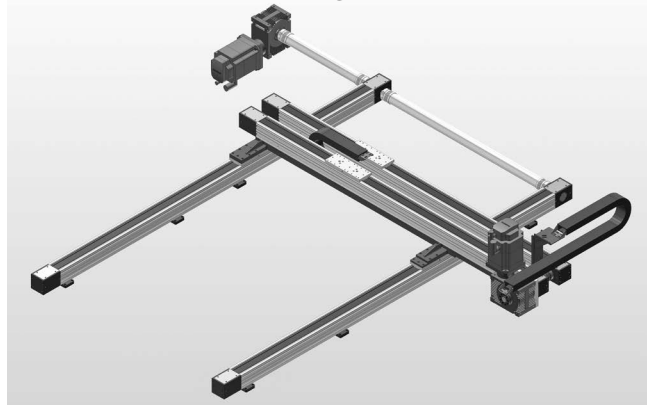
5-axis system for packaging systems



X-Z axis system for parts removal



2-axis system for tool changer



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Edition: 04-2025 EN